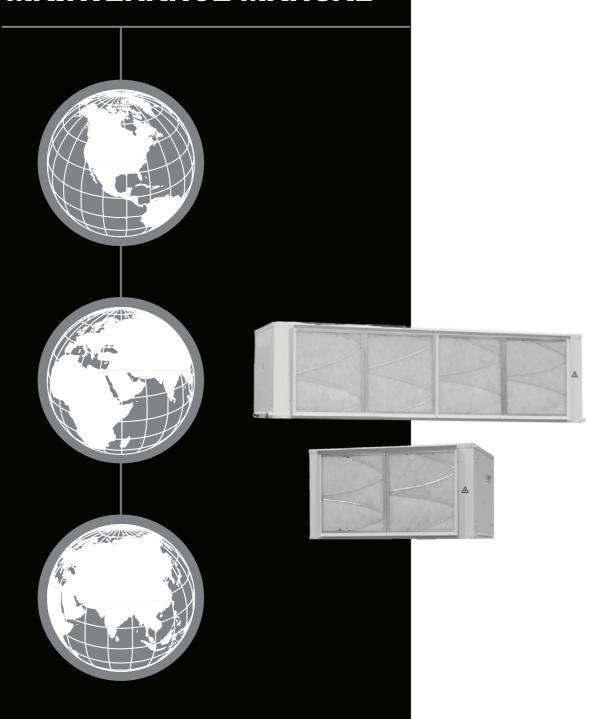


# INSTALLATION OPERATION & MAINTENANCE MANUAL



PROVIDING SOLUTIONS

COMPACTAIR AIRCOOLAIR LECK / LEHK

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#### POINTS TO KEEP IN MIND



Abrasive surfaces



Low temperatures



High temperatures



Risk of injury with moving objects



Electrical voltage



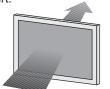
Risk of injury with rotating objects

#### **WARNING**

Electric shock hazard can cause injury or death. Before attempting to perform any service or maintenance on the unit, turn OFF the electrical power, and check that the fan has stopped.



Check the air filter and make sure it is not blocked with dust or dirt.





The air filter cleaning operations do not require technical service; however when an electrical or mechanical operation is required call an Engineer.

If the filter is dirty, wash it in a bowl with neutral soap and water, drying it in the shade before inserting it in the unit.

# Standard Guidelines to Lennox equipment

All technical data contained in these operating instructions including the diagrams and technical description remains the property of Lennox and may not be used (except for the purpose of familiarizing the user with the equipment), reproduced, photocopied, transferred or transmitted to third parties without prior written authorization from Lennox .

The data published in the operating instructions is based on the latest information available. We reserve the right to make modifications without notice.

We reserve the right to modify our products without notice without obligation to modify previously supplied goods.

These operating instructions contain useful and important information for the smooth operation and maintenance of your equipment.

The instructions also include guidelines on how to avoid accidents and serious damage before commissioning the equipment and during its operation and how to ensure smooth and fault-free operation. Read the operating instructions carefully before starting the equipment, familiarize yourself with the equipment and handling of the installation and carefully follow the instructions. It is very important to be properly trained in handling the equipment. These operating instructions must be kept in a safe place near the equipment.

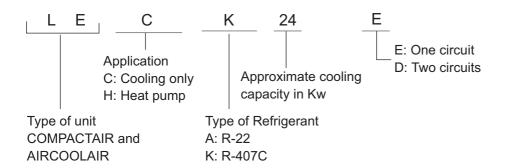
Like most equipment, the unit requires regular maintenance. This section concerns the maintenance personnel and management.

If you have any queries or would like to receive further information on any aspect relating to your equipment, do not hesitate to contact us.

# DATA PAGE FOR UNIT COMMISSIONING UNIT: SERIAL Nr.: CONTROL PANEL IDENTIFICATION CODE **INSTALLATION ADDRESS:** INSTALLER: INSTALLER TEL.: INSTALLER ADDRESS: DATE OF COMMISSIONING: CHECKS: SUPPLY VOLTAGE: \_\_\_\_\_ RATED VOLTAGE OF THE UNIT: YES NO DRAINAGE WITH TRAP **CLEAN INTERIOR AIR FILTER GENERAL POWER SUPPLY CONNECTION DATA INPUT: HEATING CYCLE COLD CYCLE** \_\_\_ °C Air Intake Temperature, Indoor Coil: \_\_\_\_\_°C Air Intake Temperature, Indoor Coil: High Pressure: High Pressure: Low Pressure: Low Pressure: **ELECTRIC POWER CONSUMPTION (Amps)** \_\_\_/\_\_\_ Fan indoor section Fan indoor section Options Installed:

Comments:

# 1.1.- PHYSICAL DATA



i

LEHA: Heat pump unit R-22 LECK: Cooling only unit R-407C LEHK: Heat pump unit R-407C

UNIT MODELS	22E	24E	28E	32E	38E
NET WEIGHT	105	105	110	110	145

UNIT MODELS	43E	50E	44D	48D	56D
NET WEIGHT	280	305	220	220	240

UNIT MODELS	64D	76D	86D	100D
NET WEIGHT	240	265	270	295

# 1.2.- ELECTRICAL DATA

UNIT MODELS		LECK 22E LEHK 22E LEHA 22E	LECK 24E LEHK 24E LEHA 24E	LECK 28E LEHK 28E LEHA 28E	LECK 32E LEHK 32E LEHA 32E	LECK 38E LEHK 38E LEHA 38E					
Voltage V/f (	50 Hz)	230V-400V/ 3Ph									
Maximum absorbed power	r Kw	1,3	1,4	1,5	1,8	2,0					
Maximum current	Α	4,3/2,5	4,3/2,5	6,2/3,6	6,2/3,6	6,2/3,6					
Start up current	Α	20,4/11,8	20,4/11,8	32,5/18,8	32,5/18,8	32,5/18,8					

UNIT MODELS		LECK 43E LEHK 43E LEHA 43E	LECK 50E LEHK 50E LEHA 50E	LECK 44D LEHK 44D LEHA 44D	LECK 48D LEHK 48D LEHA 48D	LECK 56D LEHK 56D LEHA 56D					
Voltage V/f (5	0 Hz)	230V-400V/ 3Ph									
Maximum absorbed power	Kw	2,5	2,8	2,6	2,8	3,0					
Maximum current	Α	10,3/6	10,3/6	8,8/5,1	8,8/5,1	12,5/7,2					
Start up current	Α	65,5/38	65,5/38	46,7/27	46,7/27	64,7/37,4					

UNIT MODELS		LECK 64D LEHK 64D LEHA 64D	LECK 76D LEHK 76D LEHA 76D	LECK 86D LEHK 86D LEHA 86D	LECK 100D LEHK 100D LEHA 100D			
Voltage V/f (50	Hz)	230V-400V/ 3Ph						
Maximum absorbed power	Kw	3,6	4,0	5	5,5			
Maximum current	Α	12,5/7,2	12,5/7,2	20,6/11,9	20,6/11,9			
Start up current	Α	64,7/37,4	64,7/37,4	131/76	131/76			

# 1.3.- STANDARD FAN PERFORMANCES.

22F	24F

	AIR FLOW	R.P.M. M <sup>3</sup> /H	3500	3900	4300	4700	R.P.M. <sup>3</sup> /H	3900	4300	4700	5100
7	PULLEY CLOSED	890	205*	195*	165*	130*	 890	195*	165*	130*	85*
PULLEY	1 TURN	840	165*	150*	125*	90*	840	150*	125*	90*	50*
PUL	2 TURNS	790	130*	115*	90*	55*	790	115*	90*	55*	15*
	3 TURNS	740	105*	80*	60*	20*	740	80*	60*	20*	

28E 32E

AIR	FLOW R.F	P.M.M <sup>3</sup> /H	4500	4950	5400	5850	R.P.M. <sup>3</sup> /H	4750	5250	5750	6000
7	PULLEY CLOSED	1010	250*	200*	95*	30*	1010	220*	175*	115*	70*
JE TOT	1 TURN	955	190*	145*	40*		955	165*	115*	50*	0*
PULLEY	2 TURNS	900	145*	100*	0*		900	125*	65*	0*	
_	3 TURNS	845	105*	55*			845	80*	25*		

38E 43E

AIR	FLOW	R.P.M.M <sup>3</sup> /H	5800	6400	7000	7300	R.P.M. <sup>3</sup> /H 6500 7250 8000 8750
7	PULLEY CLOSED	1010	240*	200*			1075 290* 245* 185* 135*
PULLEY POSITION	1 TURN	955	190*	150*	100*	•	1010 235* 185* 125* 95*
PUL	2 TURNS	900	150*	110*	65*	40*	940 180* 125* 60* 0*
	3 TURNS	845	105*	60*	15*	0*	870 140* 85* 20*

50E 44D

AIR	FLOW	R.P.M. <sup>3</sup> /H	7250	8000	8750	9000	R.P.M. 17000 7800 8600 9400
. 7	PULLEY CLOSED	1140	300*	245*	185*		890 205* 195* 165* 130*
LEY TOI	1 TURN	1070	230*	170*	100*	75*	840 165* 150* 125* 90*
PULLEY POSITION	2 TURNS	995	150*	105*	35*	10*	790 130* 115* 90* 55*
	3 TURNS	920	70*	35*			740 105* 80* 60* 20*

48D 56D

Alf	R FLOW	R.P.M.M <sup>3</sup> /H	7800	8600	9400	10200	R.P.M		9900	10800	11700
7	PULLEY CLOSED	890	195*	165*	130*	85*	10	10 250*	200*	95*	30*
LEY TO	1 TURN	840	150*	125*	90*	50*	95	5 190*	145*	40*	
PULLEY	2 TURNS	790	115*	90*	55*	15*	90	0 145*	100*	0*	
	3 TURNS	740	80*	60*	20*		84	5 105*	55*		

(\*) STATIC PRESSURE AVAILABLE Pa.

( WRONG STATUS ON ACCOUNT OF MOTOR POWER LIMIT

# 1.3.- STANDARD FAN PERFORMANCES.

				64D		76D							
AIR	FLOW	R.P.M.	л <sup>3</sup> /Н	9500	10500	11500	12000		R.P.M. <sup>3</sup> /H	11600	12800	14000	14600
、Z	PULLEY (	CLOSED	1010	220*	175*	115*	70*		1140	240*	200*		
PULLEY POSITION	1 TURN		955	165*	115*	50*	0*		1070	190*	150*	100*	
Pos	2 TURN	S	900	125*	65*	0*			995	150*	110*	65*	40*
	3 TURN	S	845	80*	25*				920	105*	60*	15*	0*

			86D		100D					
AIR	AIR FLOW		13000	14500	16000	17500	RPM.M <sup>3</sup> /H 14500 16000 17500 18000			
7	PULLEY CLOSED	1055	270*	225*	165*	115*	1120 280* 225* 165*			
PULLEY	1 TURN	1010	235*	185*	125*	95*	1080 235* 175* 105* 80*			
	2 TURNS	965	195*	145*	85*	35*	1030 195* 135* 65* 30*			
	3 TURNS	920	160*	110*	45*		980 145* 90* 20* 0*			

(\*) STATIC PRESSURE AVAILABLE Pa.

( ) WRONG STATUS ON ACCOUNT OF MOTOR POWER LIMIT

# 1.3.- INDOOR FAN PERFORMANCES WITH KIT HIGH STATIC PRESSURE TO 400Pa (OPTION)

			22E		24E					
AIR	R FLOW R.I	P.M.M <sup>3</sup> /H	3500	3900	4300	4700	R.P.M. <sup>3</sup> .H 3900 4300 4700 5100			
PULLEY POSITION	PULLEY CLOSED	1140	420*	405*	385*	360*	1140 405* 385* 360*			
	1 TURN	1070	360*	340*	315*	290*	1070 340* 315* 290*			
PUL	2 TURNS	995	290*	275*	250*	205*	995 275* 250* 205* 195*			
	3 TURNS	920	240*	215*	190*	160*	920 215* 190* 160* 130*			

			28E	•		32E					
AIR	FLOW	R.P.M.M <sup>3</sup> /H	4500	4950	5400	5850	R.P.M. 4750 5250 5750 6000				
PULLEY POSITION	PULLEY CLOSED	1200	410*	390*	320*	290*	1200 400* 365* 300* 270*				
	1 TURN	1125	340*	305*	240*	210*	1125 330* 290* 220* 190*				
PUI	2 TURNS	1050	275*	240*	165*	130*	1050 265* 225* 145* 110*				
	3 TURNS	970	215*	175*	100*	60*	970 205* 160* 80* 40*				

			38E				43E
AIR	FLOW	R.P.M.M <sup>3</sup> /H	5800	6400	7000	7300	R.P.M. M <sup>3</sup> /H 6500 7250 8000 8750
、z	PULLEY CLOSED	1200	450*	425*	385*		1200 410* 390* 325*
PULLEY POSITION	1 TURN	1125	380*	360*	310*		1125 340* 315* 240* 205*
POS	2 TURNS	1050	310*	280*	220*	205*	1050 270* 245* 165* 130*
	3 TURNS	970	245*	215*	155*	140*	970 215* 185* 105* 60*

			50E				44D
AIR	FLOW	R.P.M. <sup>3</sup> /H	7250	8000	8750	9000	R.P.M. <sup>3</sup> /H 7000 7800 8600 9400
. Z	PULLEY CLOSED	1200	380*	315*			1140 420* 405* 385* 360*
ΑĒ	1 TURN	1125	305*	230*	195*		1070 360* 340* 315* 290*
PULLEY POSITION	2 TURNS	1050	235*	155*	120*	65*	995 290* 275* 250* 205*
	3 TURNS	970	175*	95*	50*		920 240* 215* 190* 160*

			48D		56D					
AIR	FLOW	R.P.M. <sup>3</sup> /H	7800	8600	9400	10200	RPM. M <sup>3</sup> H 9000 9900 10800 11700			
. Z	PULLEY CLOSED	1140	405*	385*	360*		1200 410* 390* 320* 290*			
PULLEY POSITION	1 TURN	1070	340*	315*	290*		1125 340* 305* 240* 210*			
PUI	2 TURNS	995	275*	250*	205*	195*	1050 275* 240* 165* 130*			
	3 TURNS	920	215*	190*	160*	130*	970 215* 175* 100* 60*			

(\*) STATIC PRESSURE AVAILABLE Pa.

( WRONG STATUS ON ACCOUNT OF MOTOR POWER LIMIT

# 1.3.- INDOOR FAN PERFORMANCES WITH KIT HIGH STATIC PRESSURE TO 400Pa (OPTION)

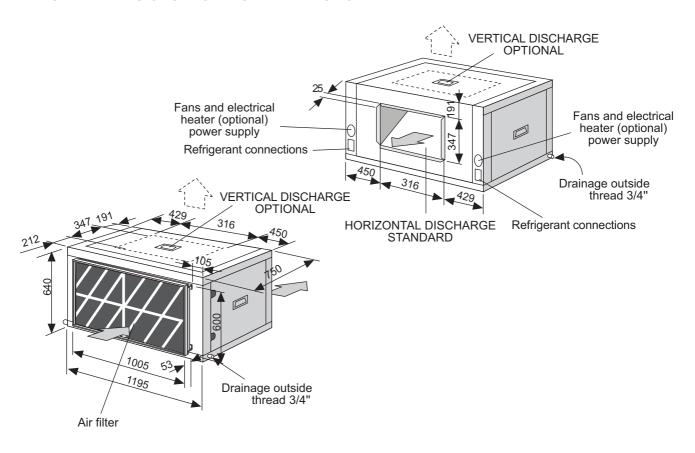
			64D		76D					
AIR	FLOW	R.P.M. <sup>3</sup> /H	9500	10500	11500	12000	RPMM <sup>3</sup> /H 11600 12800 14000 14600			
. Z	PULLEY CLOSED	1200	400*	365*	300*		1200 450* 425*			
PULLEY POSITION	1 TURN	1125	330*	290*	220*	190*	1125 380* 360* 310*			
PUI	2 TURNS	1050	265*	225*	145*	110*	1050 310* 280* 220*			
	3 TURNS	970	205*	160*	80*	40*	970 245* 215* 155* 140*			

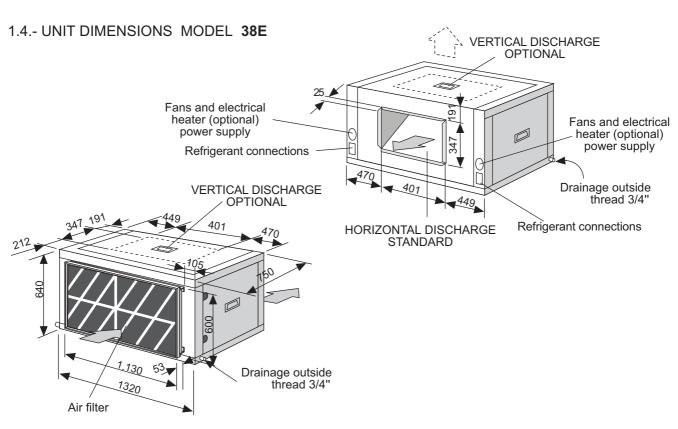
			86D		100D					
AIR	AIR FLOW		13000	14500	16000	17500	RPM.M <sup>3</sup> H 14500 16000 17500 18000			
7	PULLEY CLOSED	1200	410*	390*			1200 380* 315*			
PULLEY POSITION	1 TURN	1150	365*	345*	265*		1150 335* 255*			
PUI	2 TURNS	1100	315*	295*	215*		1100 285* 205*			
	3 TURNS	1050	270*	245*	165*	130*	1050 235* 155* 120*			

(\*) STATIC PRESSURE AVAILABLE Pa.

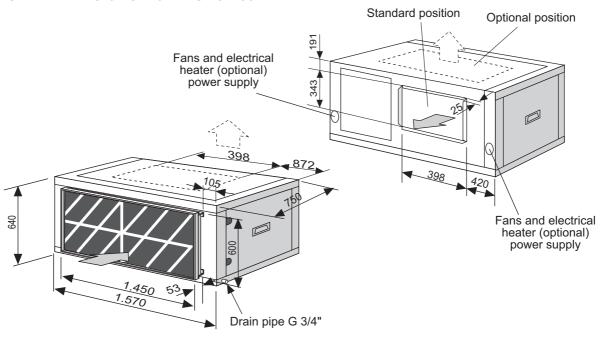
igo(ullet) WRONG STATUS ON ACCOUNT OF MOTOR POWER LIMIT

# 1.4.- UNIT DIMENSIONS MODELS 22E-24E-28E-32E

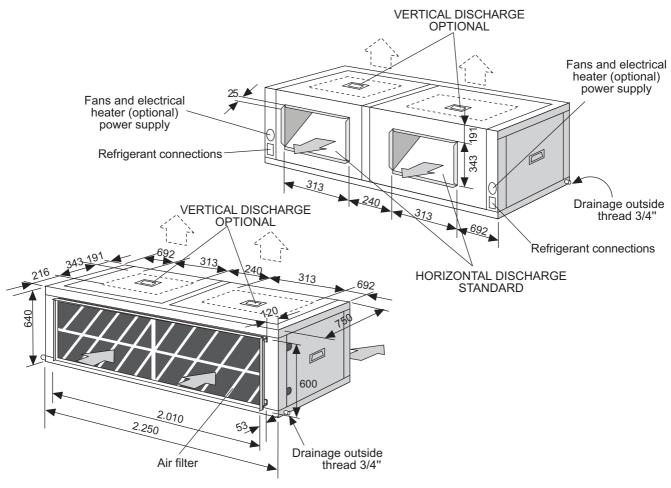


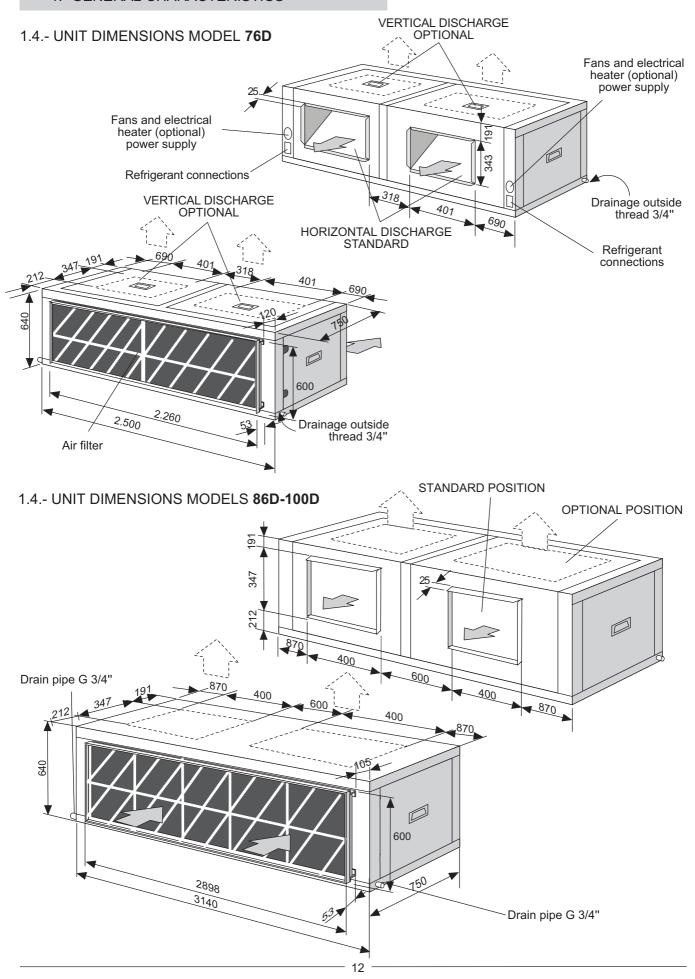


# 1.4.- UNIT DIMENSIONS MODELS 43E-50E



# 1.4.- UNIT DIMENSIONS MODELS 44D-56D-64D





# 1.5.- AVAILABLE OPTIONS

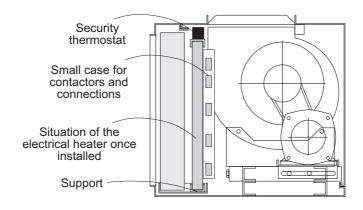
# **ELECTRICAL HEATER**

Made of align shielded elements, supplied mounted on the unit as drawing shows.

All the range have three security elements: 2 security thermostat, one automatic other manual reset and an air flow security pressostat, which make the electrical heater stops when air flow is not enough.

The electrical heater must be supply on from the unit's electrical box.

An small case on the electrical heater protects contactors and electrical connections.



MODELS LEC		22E-24	4E-28E-3	2E-38E	43E-50E		44D	-48D-56	'6D	86D-100D			
POWER Kw			7,5	11	15	11	15	11	15	20	30	22,5	30
MAXIMUM	(A)	230 / III	18,8	27,6	37,7	27,6	37,7	27,6	37,7	50,2	75,3	56,5	75,3
CURRENT		400/ III	10,8	15,9	21,7	15,9	21,7	15,9	21,7	28,9	43,3	32,5	43,3
WEIGHTS K	g (*)		10			10		20				3	0
STAGES		1			1			2	2	2			

<sup>(\*)</sup> Add to the unit's weight.

MODELS LEH		22E-24	E-28E-3	2E-38E	43E-	50E	44D-48I	D-56D-64	1D-76D	86D-100D	
POWER Kw		7,5	11	15	7,5	11	11	15	20	15	22,5
MAXIMUM (A	230 / III	18,8	27,6	37,7	18,8	27,6	27,6	37,7	50,2	37,7	56,5
CURRENT	400/ III	10,8	15,9	21,7	10,8	15,9	15,9	21,7	28,9	21,7	32,5
WEIGHTS Kg (*)	10			10		20			30		
STAGES	1			1			1	1			

<sup>(\*)</sup> Add to the unit's weight.

#### **DIRTY FILTER INDICATION**

To install on the indoor unit.

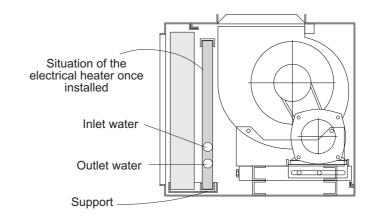
Based on an air flow security pressostat which detect, the static pressure available through the air filter. In case the filters are dirties, the detector is activate, showing an alarm, if the fan is ON.

# 1.5.- AVAILABLE OPTIONS

# **HOT WATER COIL**

Base on a refrigerating coil. made of cupper tubing with aluminum swirl fins with inlet and outlet water connections.

It is supply mounted inside the unit as picture shows



MODELS LEC / LEH	BETWEEN	NCE IN TEMPE HOT WATER IN R WHICH ENTE BATTERY 60°C	NTAKE AND	WATER FLOW L/H	WATER COIL PRESSURE DROP Kpa	AIR PRESSURE DROP Pa (*)	Nr ROWS	WEIGHT Kg	OUTLET WATER DIAMETER Inches
22E-24E	С	APACITY EN W	V						
226-246	29.000	36.000	44.000	2.200	8	32-40	2	10	2
205 225	С	APACITY EN W	1						
28E-32E	33.000	40.000	47.000	2.500	10	32-40	2	10	2
38E	С	APACITY EN W	V						
300	40.000	48.000	56.000	3.000	15	40	2	12	2
44D-48D	C	APACITY EN W	V						
440-400	58.000	62.000	88.000	4.400	8	32-40	2	20	2
50D 04D	С	APACITY EN W	V						
56D-64D	66.000	80.000	94.000	5.000	10	32-40	2	20	2
76D	C	APACITY EN W	V						
	80.000	96.000	112.000	6.000	15	39	2	24	2

(\*) Nominal air flow volume

# KIT MORE STATIC PRESSURE OF AIR DISCHARGE

It is an specific fan to obtain mores static available pressure up to 400Pa.

See air flow data section for optional fan performances.

Electrical data for these optional fans:

LEC / H MODELS	3	22E	24E	28E	32E	38E	43E	50E	44D	48D	56D	64D	76D	86D	100D
POWER (*) Kw		0,2	0,4	0,8	1,0	1	0,8	0,8	0,4	0,8	1,5	1,5	1,7	1,5	1,5
MAXIMUM (A)	230 / III	0,5	1,0	2,0	2,5	2,5	2,0	2,0	1,0	2,0	3,8	3,8	4,3	3,8	3,8
CURRENT (*)(A)	400/ III	0,3	0,6	1,2	1,4	1,4	1,2	1,2	0,6	1,2	2,2	2,2	2,5	2,2	2,2
WEIGHTS Kg (*)		0	0	2	2	0	0	0	5	5	9	9	9	0	0

<sup>(\*)</sup> Add to the unit data.

#### 1.5.- AVAILABLE OPTIONS

# **FREECOOLING**

#### 1.- DEFINITION

FREE-COOLING is a saving system in the Cold cycle, this makes the unit take air from the outside to take advantage of its energy, this system acting as a first cold stage.

It is a saving energy system that's why many countries regulations recommended and others put under an obligation to install a freecooling system with the unit.

#### 2.- TYPES OF FREECOOLING.

In order to outside air parameters which has to be measured, the types are:

#### - Thermostatic freecooling:

Measures and comparing the outside air temperature, with the temperature of the room that has to be aconditioned.

#### - Enthalpic freecooling:

Measures and comparing the outside air enthalpy, with the return air enthalpy from the room that has to be aconditioned.

The enthalpy measures temperature and humidity of air.

#### 3.- COMPONENTS OF FREECOOLING.

The main components are:

- -Electronic control and accessories: Their function is to detect the outside and indoor air conditions though the probes, to solve when freecooling should operate
- -The servomotor and system transmission: They manage open and close the dampers
- Adjustable dampers
- -Mixing section: Where outside and return air are mixed.

Also an extra fan is available, which applied an additional static pressure on the suction and return air duct.

For more details about components and drawings see pages 19,20,21,22.

#### 4.- OPERATION

The control compares the values of temperature/enthalpy between outside air and room air through the probes, if it is a negative difference and the security elements allows (discharge temperature probes) then the control acts over the servomotor, which produces the opening of the outside damper and close the return one, entering cool outside air to the room.

The damper regulation is proportional.

If indoor air demand is not great, could be enough only the freecooling to aconditioned the room, if the air demand is greater it is possible need the freecooling working and the unit working on different cooling mode stages.

# 5.- THERMOSTAT TERMINAL.

Depends on the type of freecooling selected, the thermostat and the electrical box supplied with the unit will be different.

With thermostatic freecooling the thermostat supplied has the same characteristics than the one supplied with the standard unit, except because the one for the freecooling is a programmable one.

With enthalpic freecooling the terminal is different than the one supplied with the unit VFC version, its principal characteristics are: OFF, COOL, HEAT, AUTOMATIC.

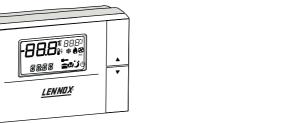
# THERMOSTAT FOR THERMOSTATIC FREECOOLING

Thermostatic freecooling is supplied with sensor incorporated inside the thermostat.

Remote duct and ambient sensor are available as an option.

# THERMOSTAT FOR ENTHALPIC FREECOOLING

Enthalpic freecooling is supplied with duct sensor. Remote ambient sensor and sensor incorporated inside the thermostat are available as an option.





# 1.5.- AVAILABLE OPTIONS

# **FREECOOLING**

#### 6.- SUPPLIED AND INSTALLATION

The freecooling system could be supplied mounted or loose, depends on the unit required.

Configuration of freecooling supply:

- Split units:

**UNITS** 

SM UI SR SM UI SR SM UI SR SM UI 76 /86 /100D

SM: Mixing section SR: Extra fan section UI: Indoor unit. UE: Outdoor unit.

- - - - Mechanical installation to be carried out be the installer

1) Freecooling supports, to be carried out be the installer

The electrical box for the freecooling is supplied apart and has to be fixed by the installer.

#### 7.- FREECOOLING WITH EXTRA FAN

If an extra static pressure is required on the return air duct, the freecooling should add an extra fan section.

This extra fan section, include a discharge damper.

The operation dampers for this freecooling with extra fan is as follow:

As much as the air intake damper opens, that much the by-pass damper closes and the discharge air damper opens, for the air return suction (see drawing)

This means that at the same time reach a free cooled of the room, the discharge or return air and the air of the room gets removable.

The consumption of the extra fan by unit is:

MODELS		22E	24E	28E	32E	38E	43E	50E	44D	48D	56D	64D	76D	86D	100D
POWER Kw		1,3	1,4	1,5	1,8	2	2,5	2,8	2,6	2,8	3	3,6	4	5	5,5
MAXIMUM (A)	230 / III	4,3	4,3	6,2	6,2	6,2	10,3	10,3	8,8	8,8	12,5	12,5	12,5	20,6	20,6
CURRENT (A)	400/ III	2,5	2,5	3,6	3,6	3,6	6	6	5,1	5,1	7,2	7,2	7,2	11,9	11,9

# 1.5.- AVAILABLE OPTIONS

# **FREECOOLING**

Extra fan performances for each models are:

LXII	ra tan pertormance	55 101 66	22E	ueis a	I <b>C</b> .		24E
AIR FI	LOW R.	P.M.M <sup>3</sup> /H	3500	3900	4300	4700	R.P.M. W <sup>3</sup> /H 3900 4300 4700 5100
	PULLEY CLOSED	1010	175*	145*	115*	70*	1010 145* 115* 70* 35*
LEY TION	1 TURN	955	135*	105*	70*	35*	955 105* 70* 35* 0*
PULLEY POSITION	2 TURNS	900	110*	85*	33*	0*	900 85* 33* 0*
	3 TURNS	845	75*	50*	5*		845 50* 5*
			28E				32E
AIR	R FLOW R.P.	M.M <sup>3</sup> /H	4500	4950	5400	5850	RPM.M <sup>3</sup> /H 4750 5250 5750 6000
. Z	PULLEY CLOSED	1140	175*	130*	85*	30*	1140 160* 80* 35* 0*
PULLEY POSITION	1 TURN	1070	130*	80*	30*	0*	1070 110* 40* 0*
POS	2 TURNS	995	80*	30*	0*		995 60* 0*
	3 TURNS	920	35*	0*			920 10*
		\ 3	38E				44D
AIR	R FLOW F	R.P.M.M <sup>3</sup> /H	5800	6400	7000	7300	RP.M. 47000 7800 8600 9400
νŽ	PULLEY CLOSED	890	210*	183*	145*	125*	1010 330* 320* 300* 280*
PULLEY POSITION	1 TURN	840	170*	140*	104*	85*	955 290* 275* 250* 230*
Pos	2 TURNS	790	130*	95*	45*	35*	900 250* 235* 210* 180*
	3 TURNS	740	85*	60*	20*	0*	845 200* 195* 150* 130*
		\ 2	48D				56D
AIR	R FLOW	R.P.M.M <sup>3</sup> /H	7800	8600	9400	10200	R.P.M. W <sup>3</sup> /H 9000 9900 10800 11700
、Z	PULLEY CLOSED	1010	320*	300*	280*	•	1010 280* 240* 220* 180*
PULLEY POSITION	1 TURN	955	275*	250*	230*	185*	955 250* 205* 160* 110*
Pos	2 TURNS	900	235*	210*	180*	130*	900 195* 160* 110* 70*
	3 TURNS	845	195*	150*	130*	85*	845 150* 115* 70* 30*
		\ 3	64D				76D
AIR	R FLOW F	R.P.M.M <sup>3</sup> /H	9500	10500	11500	12000	RPM. 11600 12800 14000 14600
νŽ	PULLEY CLOSED	1010	275*	245*	185*	155*	890 200* 175* 140* 120*
PULLEY POSITION	1 TURN	955	220*	175*	130*	105*	840 160* 135* 100* 90*
9.09 9.09	2 TURNS	900	175*	130*	75*	55*	790 120* 85* 50* 35*
	3 TURNS	845	125*	85*	30*	20*	740 75* 50* 10* 0*
			86D				100D
AIR	R FLOW	R.P.M. <sup>3</sup> /H	13000	14500	16000	17500	RPM.M <sup>3</sup> /H 14500 16000 17500 18000
. 7	PULLEY CLOSED	1055	330*	290*	240*	170*	1055 290* 240* 170* 140*
PULLEY POSITION	1 TURN	1010	280*	245*	190*	120*	1010 245* 190* 120* 80*
POS	2 TURNS	965	245*	210*	155*	90*	965 210* 155* 90* 50*
	3 TURNS	920	210*	170*	100*	45*	920 170* 100* 45* 0*
<ul> <li>(*) STATIC PRESSURE AVAILABLE PA.</li> <li>(•) WRONG STATUS ON ACCOUNT OF MOTOR POWER LIMIT.</li> <li>17</li> </ul> NOTE: The unit leaves factory with pulley two turns opened.							

Discharge air

Outdoor air intake

# 1.5.- AVAILABLE OPTIONS

#### **FREECOOLING**

8.- SELECTION OF THE UNIT AND FREECOOLING SYSTEM

There are different types of freecooling system, different possibilities of dampers installations, and it could be supplied mounted or loose.

In order to provide the customer the needed one, fill in the following table and sent it to the order department: **INSTALLER COMPANY NAME** CONTACT PERSON NAME: Fax e-mail ATTENTION TO: Lennox Refac S.A. CONTACT PERSON NAME: TEL.: e-mail ORDER NUMBER: A- Select the unit needed, packaged, split or multi-split: (If the unit needed is packaged, the freecooling will be supplied loose. If the unit selected is split or multi-split the freecooling will be supplied mounted on the indoor unit, except for the freecooling with extra fan on models 76D, which is supplied loose Packaged Split Multi-split also) B- Select the air flow drive of the indoor unit required: Horizontal or vertical Packaged units: As standard vertical air flow drive Split and multi-split systems: As standard horizontal air flow drive Vertical Horizontal C.-Select the type of freecooling thermostatic or enthalpic and the sensor for freecooling management. Thermostatic freecooling supplied with sensor incorporated inside the thermostat, Enthalpic freecooling supplied with duct sensor (If the humidity conditions where the unit is going to be install have relevance, is convenient to install an enthalpic freecooling) Remote ambient sensor Remote ambient sensor Thermostatic Enthalpic Remote duct sensor Sensor incorporated at the thermostat D.- Select if you need extra fan with the freecooling With extra fan Without extra fan E.-Select the dampers configuration for the freecooling, as following. (In order to be adapted to the ducts of the installation) E.1- Dampers position of the dampers on for freecooling WITHOUT extra fan: The drawings are an upper view of the indoor unit and freecooling Outdoor air intake Freecooling Indoor unit Discharge Discharge Return air Return air **POSITION 2 POSITION 1** Freecooling Outdoor air intake E.2- Dampers position of the dampers on for freecooling WITH extra fan: The drawings are an upper view of the indoor unit and freecooling Discharge air Mixing section Return air Outdoor air intake Indoor unit Indoor unit Discharge POSITION 1 Return air Discharge Return air **POSITION 2** Return ai Outdoor air intake Discharge air Mixing section section Freecooling Freecooling Return air Mixing section Indoor unit Discharge air Outdoor air intake Indoor unit **POSITION 3 POSITION 4** Return air Return air Discharge Discharge Return air Mixing section

18

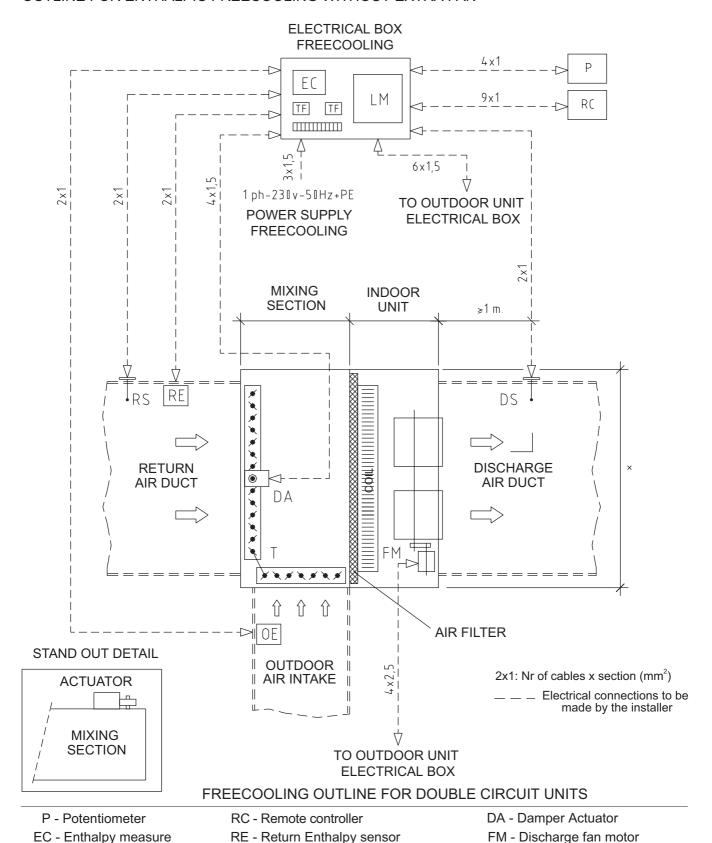
# 1.5.- AVAILABLE OPTIONS

#### **FREECOOLING**

LM - Logic module

TF - Transformer

# OUTLINE FOR ENTHALPIC FREECOOLING WITHOUT EXTRA FAN



DS - Discharge Temperature sensor

RS - Return Temperature sensor

- 19 -

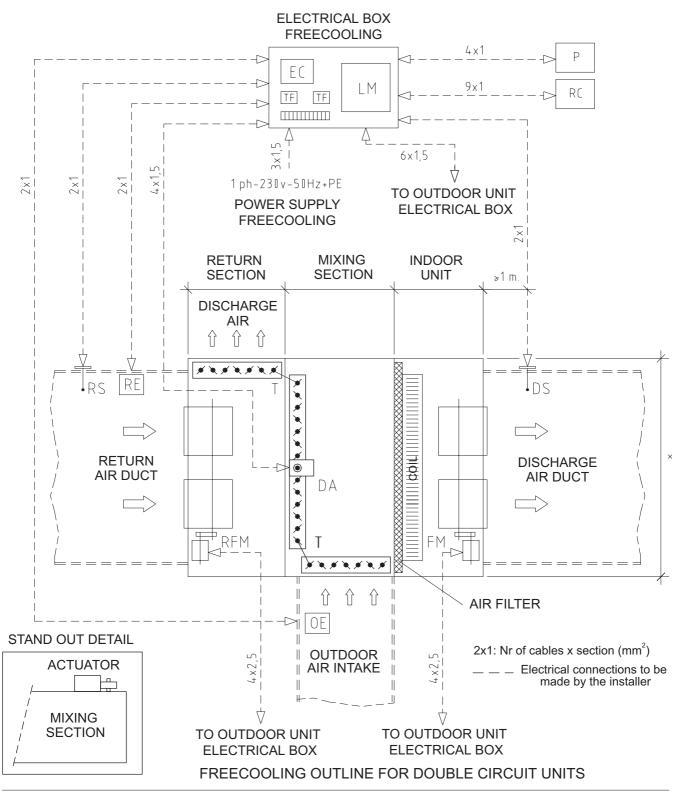
OE - Outside enthalpy sensor

T - Transmission

# 1.6.- AVAILABLE OPTIONS

#### **FREECOOLING**

# OUTLINE FOR ENTHALPIC FREECOOLING WITH EXTRA FAN



P - Potentiometer

EC - Enthalpy measure

LM - Logic module

TF - Transformer

RC - Remote controller

RE - Return Enthalpy sensor

RS - Return Temperature sensor

DS - Discharge Temperature sensor

DA - Damper Actuator

RFM - Return fan motor

FM - Discharge fan motor

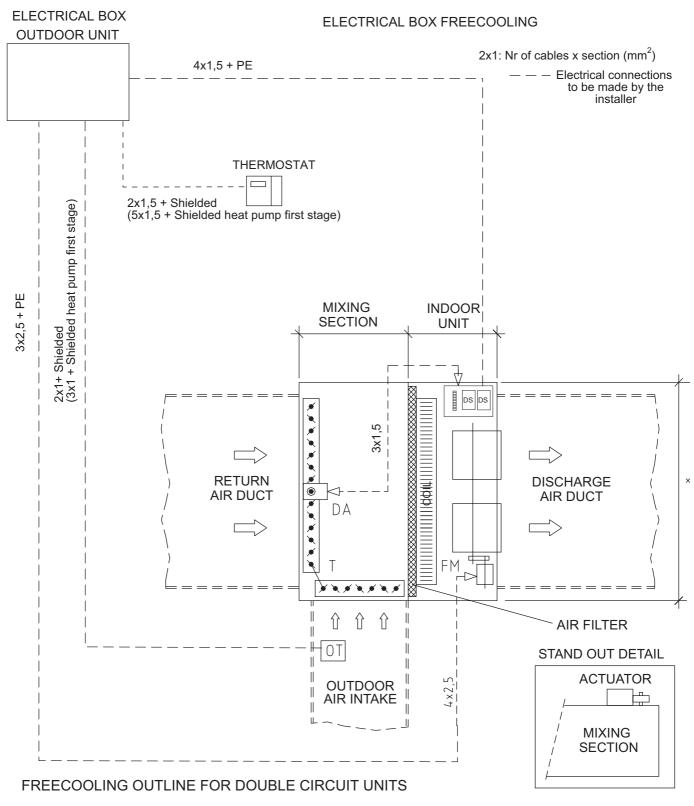
OE - Outside enthalpy sensor

T - Transmission

# 1.5.- AVAILABLE OPTIONS

# **FREECOOLING**

# OUTLINE FOR THERMOSTATIC FREECOOLING WITHOUT EXTRA FAN

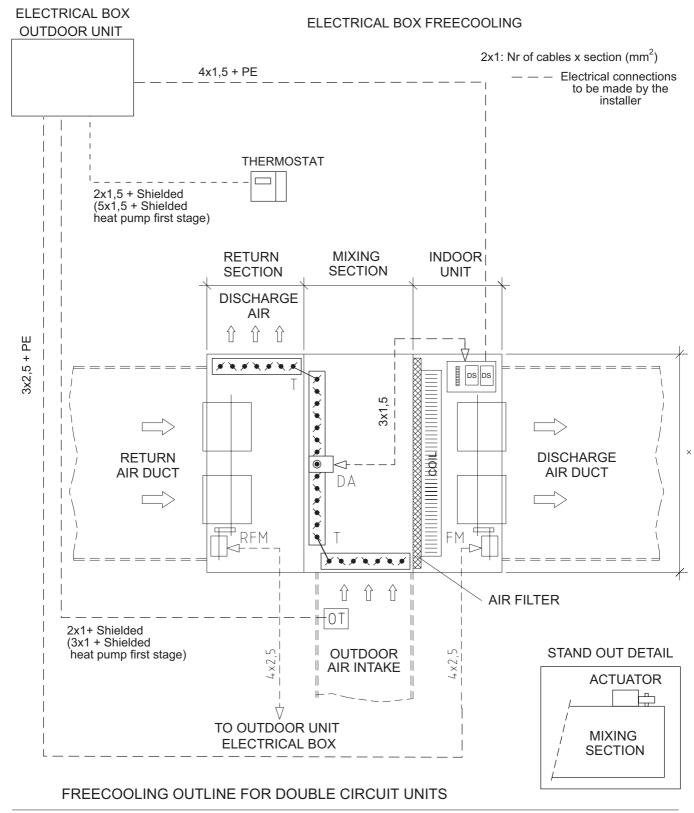


- DS Discharge Temperature sensor
- DA Damper Actuator
- FM Discharge fan motor
- OT Outside temperature sensor
- T Transmission

# 1.5.- AVAILABLE OPTIONS

# **FREECOOLING**

# OUTLINE FOR THERMOSTATIC FREECOOLING WITH EXTRA FAN



DS - Discharge Temperature sensor

OT - Outside temperature sensor

DA - Damper Actuator

T - Transmission

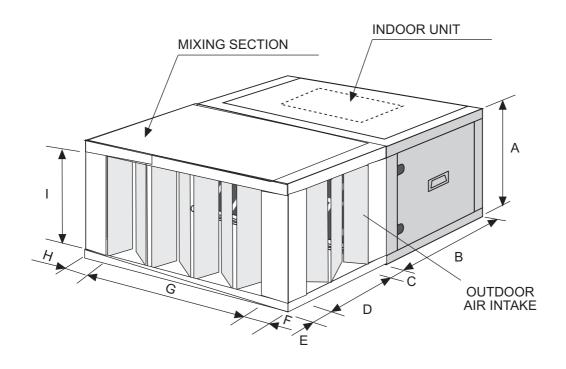
RFM - Return fan motor

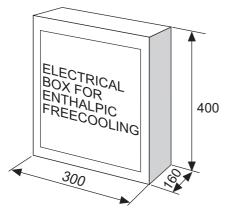
FM - Discharge fan motor

# 1.5.- AVAILABLE OPTIONS

# **FREECOOLING**

# DIMENSIONS FREECOOLING WITHOUT EXTRA FAN





Electrical box for freecooling is supplied loose inside the mixing section. Fix by the installer.

The damper position, can be different than the picture shows. See drawings.

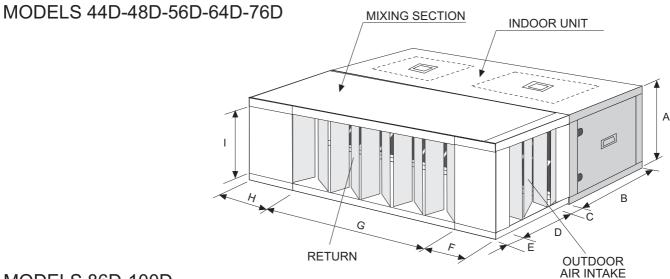
2	MODELS 22-24-28-32	MODEL 38
Α	640	640
В	749	749
С	98	73,5
D	750	750
E	52	76,5
F	222	222
G	750	876
Н	222	222
I	499	500
WEIGHTS Kg (	*) 100	100

<sup>(\*)</sup> Add to the unit's weight.

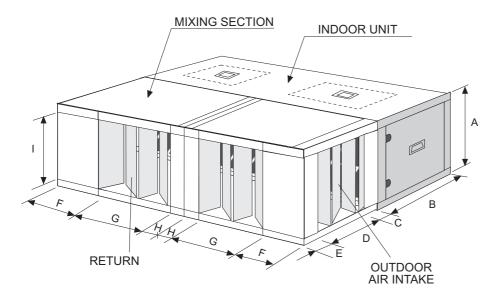
# 1.5.- AVAILABLE OPTIONS

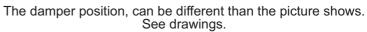
# **FREECOOLING**

DIMENSIONS FREECOOLING WITHOUT EXTRA FAN



# MODELS 86D-100D





		_	>	7	
	ELECTRICAL BOX FOR ENTHALPIC FREECOOLING				400
4	300	 	2	00.	<u>L</u>
otrio	al how for freeco		din	a ic	cunnl

Electrical box for freecooling is supplied loose inside the mixing section. Fix by the installer.

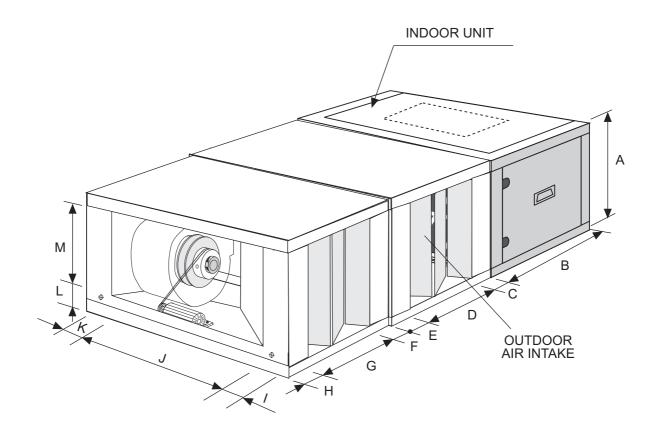
4	MODELS 14-48-56-64	MODEL 76	MODELS 86-100
А	640	640	640
В	750	750	750
С	100,5	100,5	50
D	749	749	1000
E	50,5	50,5	150
F	250	312,5	233
G	1750	1875	1125
Н	250	312,5	93
I	499	499	550
WEIGHTS Kg	(*) 130	135	250

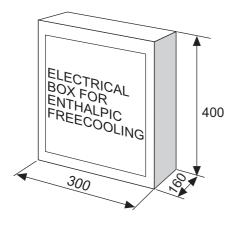
<sup>(\*)</sup> Add to the unit's weight.

# 1.5.- AVAILABLE OPTIONS

# **FREECOOLING**

# DIMENSIONS FREECOOLING WITH EXTRA FAN





Electrical box for freecooling is supplied loose inside the mixing section. Fix by the installer.

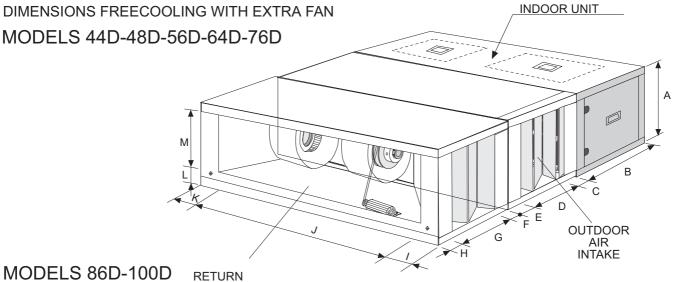
The damper position, can be different than the picture shows. See drawings.

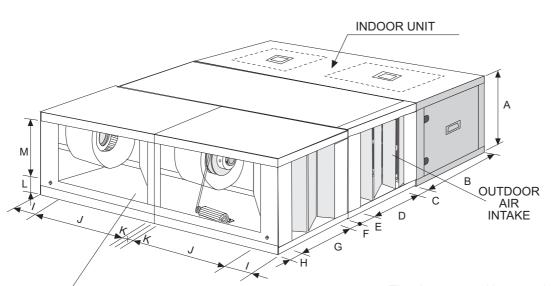
2	MODELS 22-24-28-32	MODEL 38
Α	640	640
В	749	749
С	98	73,5
D	750	750
E	52	76,5
F	48	48
G	750	750
Н	102	102
I	186	186
J	822	948
K	186	186
L	96,5	96,5
М	500	500
WEIGHTS Kg (*	) 120	125
(±) A I I I I I		·

<sup>(\*)</sup> Add to the unit's weight.

# 1.5.- AVAILABLE OPTIONS

# **FREECOOLING** DIMENSIONS FREECOOLING WITH EXTRA FAN MODELS 44D-48D-56D-64D-76D





The damper position, can be different than the picture shows. See drawings. **RETURN** 

		1
	ELECTRICAL BOX FOR ENTHALPIC FREECOOLING	400
4	300	

Electrical box for freecooling is supplied loose inside the mixing section. Fix by the installer.

	MODELS 44-48-56-64	MODEL 76	MODELS 86-100
Α	640	640	640
В	750	750	750
С	100,5	100,5	50
D	749	749	1000
Е	50,5	50,5	150
F	48	48	45
G	750	750	1010
Н	102	102	145
1	186	311	191,5
J	1878	1878	1204,5
K	186	311	15
L	96,5	96,5	88
M	500	500	500
WEIGHTS	S Kg (*) 195	200	320
Add to the			

(\*) Add to the unit's weight.

#### 2.1.- INSTALLATION GUIDELINES



# All INSTALLATION, SERVICE and MAINTENANCE operations must be carried out by QUALIFIED PERSONNEL.

The unit must be transported in a HORIZONTAL POSITION on its metal bedplate profiles and TRANSPORTATION BLOCKS. Any other position may cause serious damage to the machine. When the unit is received, it should be checked to assure that there are no bumps or other damage, following the instructions on the packaging. If there is damage, the unit may be rejected by notifying the LENNOX Distribution Department and reporting why the machine is unacceptable on the transport agent's delivery notice. Any later complaint or claim made to the LENNOX Distribution Department, for this type of anomaly, cannot be considered under the Guarantee. Sufficient space must be allowed to facilitate placement of the unit.

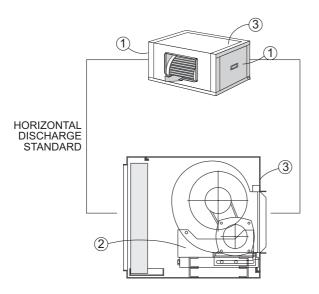


When positioning the unit, be sure that the Rating Plate will always be visible since this data will be necessary to assure proper maintenance.

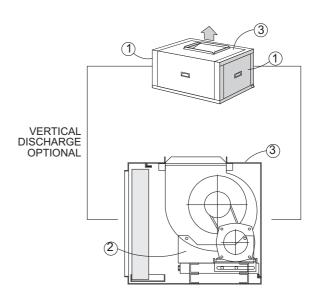
The units are designed to be installed with ducts, calculated by qualified technical staff. The joints to be used between ducts and the openings to the unit should be Elastic Joints. Avoid the use of BYPASS joints between the extraction air and input air in both the outdoor and indoor sections. The structure where the unit is placed must be able to support the weight of the unit during operation.

# 2.2.- OPTIONAL OPERATIONS PRIOR TO UNIT INSTALLATION: CHANGE IN THE POSITION OF DISCHARGE FOR UNIT MODELS 22E-24E-28E-32E-38E-43E-50E

# **DISCHARGE AIR STANDARD**



#### DISCHARGE AIR OPTIONAL

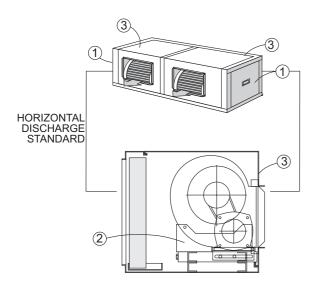


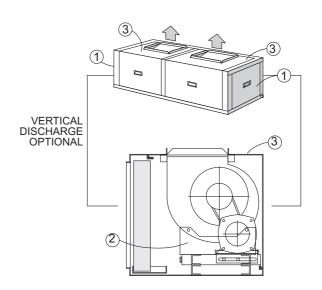
- 1 Check that unit is electrically disconnected.
- 2 Unscrew and remove side covers (1) and (3).
- 3 Loosen the transmission belts and disassemble them.
- 4 Remove the pulley from the fan axle.
- 5 Remove the fans and their supports (2).
- 6 Turn the fans until horizontal discharge position is reached.
- 7 Replace the fans on the supports ② which should not moved.
- 8 Place the pulley on the fan axle on the side which coincides with the motor: assemble the belts and align them.
- 9 Tense the belts correctly.
- 10 Replace the upper and lateral covers and screw them down 1 y 3.

2.2.- OPTIONAL OPERATIONS PRIOR TO UNIT INSTALLATION: CHANGE IN THE POSITION OF DISCHARGE FOR UNITS MODELS 44D-48D-56D-64D-76D-86D-100D

#### **DISCHARGE AIR STANDARD**

#### DISCHARGE AIR OPTIONAL



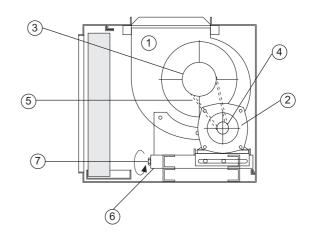


- 1 Check that unit is electrically disconnected.
- 2 Unscrew and remove side covers 1 and 3.
- 3 Loosen the transmission belts and disassemble them.
- 4 Remove the pulley from the fan axle. ATTENTION!! Models 86D-100D; Unscrew the bottom bedplate.
- 5 Remove the fan and their supports ②.
- 6 Turn the fan until horizontal discharge position is reached.
- 7 Replace the fan on the supports ② which should not moved. ATTENTION!! Models 86D-100D; Screw the bottom bedplate.
- 8 Place the pulley on the fan axle on the side which coincides with the motor: assemble the belts and align them.
- 9 Tense the belts correctly.
- 10 Replace the upper and lateral covers and screw them down (1) y (3).

#### 2.3.- OPTIONAL OPERATIONS PRIOR TO UNIT INSTALLATION:

# THE VENTILATION FOR LECK- LEHA- LEHK UNITS IS FORMED BY:

- 1.- Centrifugal fan ( single or double).
- 2.- Activating motor.
- 3.- Fixed pulley at the fan.
- 4.- Variable pulley at the motor fan.
- 5.- transmission pulley or pulleys.
- 6.- Base of the motor with displacement system for tensioning of belts.
- 7.- Tensing screw.



#### FLOW REGULATION IN THE FANS

The fan in the units have a variable pully incorporated into the activating motor, by which it is possible to vary, when the fan is off its diameter to modify the air flow of the unit, as required.

# 1. Fixed part

- 2. Mobil part
- 3. Fixing screw

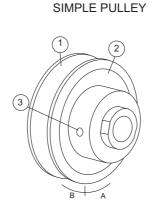
#### **CLOSE PULLEY:**

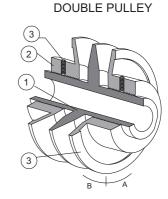
To increase the fan flow, turn the mobil part in direction "B" (Clock wise).

#### **OPEN PULLEY:**

To reduce the flow, turn in direction "A" (Unclock wise).

# VARIABLE PULLEYS

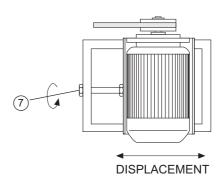




# **TENSION OF BELTS**

The belts can be easily tensioned through the tensing screw incorporated into the bases of the motor of the transmitting units which also enables a good servicing to be carried out.

When the tensing screw is moved, the motor fan is moved to the sides in order to tension the pulley.

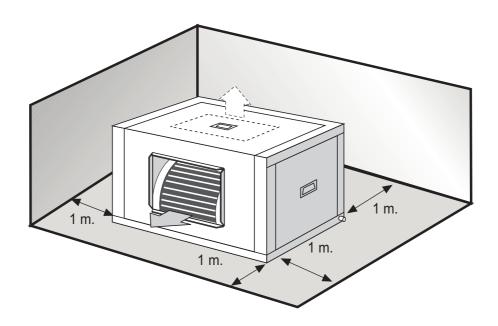


# 2.4.- INSTALLATION CLEARANCES

Clearance around the unit for service and maintenance.

# SERVICE SPACE

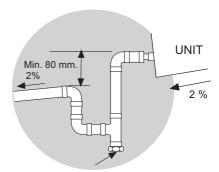
Space should be left free for access or servicing, to case the installation of cables, drainage connections, electric installation and cleaning filters, as well as easy access to the unit.



# **2.5.- DRAINS**

All units have a 3/4" steel threaded drain pipe welded to the condensation tray.

Drainage pipes will be fitted for each tray through a siphon with a height difference of 80 mm. to avoid drainage problems from the depression formed by the fans. The pipes should have an inclination of 2% to ease drainage of condensation.

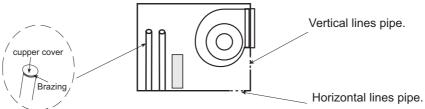


Inspection and cleaning stopper.

Also slightly tip the unit (2%) toward the drainage side. Check that the condensation trays are clean and free from dirt and other debris from the works and that water drains correctly.

# 2.6- REFRIGERANT CONNECTIONS

The unit is supplied with gas and liquid lines sealed with copper covers inside the casing with possibility to install pipe lines horizontal or vertical.





THE UNITS ARE SUPPLIED WITH NITROGEN GAS, THIS MUST BE REMOVED AND THEN PROCEED AS FOLLOW:

- 1° Remove the nitrogen gas, through the high and low 1/4" service ports, make vacuum as safety
- 2° Remove the covers from connecting lines.
- 3° Braze the piping connection lines.

(When brazing refrigerant pipes, is necessary to supply nitrogen gas through the service ports into the pipes to remove the air).



DURING INSTALLATION OPERATIONS, KEEP GAS AND LIQUID PIPES COVERED, IN ORDER TO PREVENT HUMIDITY AND DIRT, GET INTO THEM.

TAKE SPECIAL CONCERN ABOUT REFRIGERANT PIPES ARE ISOLATED.

AVOID COLLAPSE ON PIPE LINES INSTALLATION.

# 2.7- ELECTRICAL CONNECTIONS



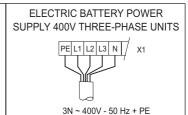
- BEFORE MAKING ANY ELECTRICAL CONNECTIONS, BE SURE THAT ALL CIRCUIT BREAKERS ARE OPEN. - IN ORDER TO CARRY OUT THE ELECTRICAL CONNECTIONS, FOLLOW THE ELECTRICAL DIAGRAM SUPPLIED WITH THE UNIT.



1 Fan power supply.

② Electric battery supply.

ELECTRIC BATTERY POWER SUPPLY 230V SINGLE PHASE UNITS
PE L1 L2 L3 X1
3 ~ 230V - 50 Hz + PE



UNIT	Nr	OF CABLES x SECT	ION (mm²)
MODEL	Fan power supply	Electric battery power supply	Electric battery power supply
22E	4 x 1.5	4 x 10	4 x 4
24E	4 x 1.5	4 x 10	4 x 4
28E	4 x 1.5	4 x 10	4 x 4
32E	4 x 1.5	4 x 10	4 x 4
38E	4 x 1.5	4 x 10	4 x 4
43E	4 x 2.5	4 x 10	4 x 4
50E	4 x 2.5	4 x 10	4 x 4
44D	4 x 2.5	4 x 25	4 x 10
48D	4 x 2.5	4 x 25	4 x 10
56D	4 x 2.5	4 x 25	4 x 10
64D	4 x 2.5	4 x 25	4 x 10
76D	4 x 2.5	4 x 25	4 x 10
86D	4 x 2.5	4 x 25	4 x 10
100D	4 x 2.5	4 x 25	4 x 10

- The sections have been calculated for a length no longer than 50m and a voltage drop of 10V. Do not start the unit if the drop is greater than this.

#### 3.- COMMISSIONING AND OPERATION

#### 3.1.- PRELIMINARY CHECKS

- 1 Check that drain pipe connections and their fixtures are secure and that the level of the unit is tipped toward the drain.
- (2) Inspect the state of the ducts and grilles (clean and open grilles, no breaks in the duct, etc.).
- 3 Check that the power supply is the same as stated on the Rating Plate which is in agreement with the electrical diagram for the unit and that cable sizes are correct.
  - Check that tightness of the electrical connections to their terminals and to ground.
- (4) Inspect the Air Filter, which should be in its housing and correctly positioned (the metal grille should be toward the inside).
- (5) Check with your hand that the fan turns freely.

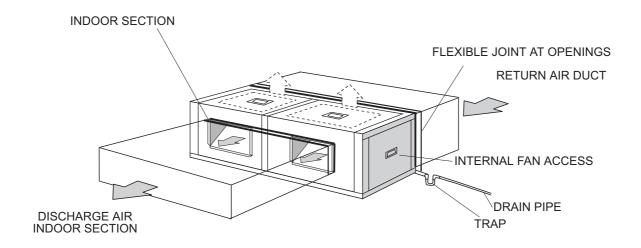
# FIGURE FOR THE STANDARD UNIT CONFIGURATION FOR MODELS: 44D-48D-56D-64D-76D

#### **LOCATION**

The unit can be installed outside. If it is installed, air entry and exit ducts should be fitted. The indoor unit should be assembled on bases previously made and stood on absorbent and antivibrating material to avoid the vibrations being transmitted to the structure of the building.

# DISCHARGE IN THE MODELS UNITS 44D-48D-56D-64D-76D

Always to be done through a common duct or plenum



# 4.- MAINTENANCE

# 4.1.- PREVENTIVE MAINTENANCE



PREVENTIVE MAINTENANCE PREVENTS COSTLY REPAIRS.
BECAUSE OF THIS PERIODIC INSPECTIONS ARE REQUIRED.

#### -GENERAL STATE OF THE CASING:

Furniture, paint, deterioration due to bumps, rust spots, leveling and supporting, state of the shock absorbers, if installed, screwed panels, etc.

#### - ELECTRICAL CONNECTIONS:

State of hoses, tightness of screws, grounding, current draw of the compressor and fans and checking that the unit is receiving the correct voltage.

#### - COOLING CIRCUIT:

Check that pressure values are correct and that there are no leaks. Check that there is no damage to the pipe insulation, that the state of the batteries is correct and that there are no chips or clogs retained by the air flow, etc.

#### - DRAINS:

Check that water drains correctly and that the drain trays are clean.

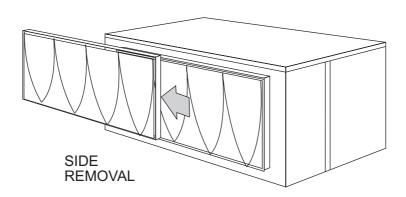
#### - FAN:

Check that fans turn freely and in the correct direction without excessive noises.

#### - AIR FILTER:

The air filter can be removed through the side by sliding it over the rail or down. (See figure).

For down removal, remove the two profiles supporting it (depending on the model) which are under the filter guide rail and screwed into the unit.



The filter should be cleaned with a vacuum cleaner or washed in soapy water.

The frequency for cleaning or changing the air filters will depend on the quality air in the area (fumes, vapors, suspended dust particles, etc.).

Remember that the metal grille should always be toward the inside of the unit.



Remember that the Control Panel may program a notification parameter, for cleaning or replacement of air filters depending on the number of hours of fan operation in the indoor section.

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